



EM502XX

Clear Nitro Top-coat

Main features of the product:

<ul style="list-style-type: none"> • Applied by spray • Good transparency • Good matting uniformity 	<ul style="list-style-type: none"> • High coverage • Fast drying • Excellent smoothness and softness
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Application field : wooden doors, furniture, kitchens cabinets

Gloss level : 05-10-20-30-50-60 Gloss

Substrate preparation: substrate overcoated with PU, nitro or PE sealer sanded with 320 grit

Application:	Spray gun, airless and air-mix		
Mixing preparation:	Product	Code	% weight
	Part "A"	EM502XX	100
	Thinner	EM713	25÷40

Chemical-Physical Properties at 20°C

Solid Content (%)	26±1
Specific gravity (g/cm ³) at 20°C	0.956± 0,030
Viscosity DIN 4 (s) at 20°C	90±5

Application Characteristics

Quantity recommended per coat	120 -150 g/m ²
Number of coats recommended	1
Mix. Viscosity ready to use cup DIN 4 at 20°C	14÷15 sec

General indications about the cycle

	Drying at 20°C	Drying in tunnel at 40°C
Dry dust free	20 min	15 min
Imprint free	35÷40 min	20÷25 min
Stackable	4÷5 h	60÷90 min

Storage:

Keep the cans carefully sealed, in a well-ventilated place and with temperature controlled between 10-30 °C

Deadline:

12 months from date of manufacture when stored according to directions above